## textiles and finishes

## **Care and Cleaning**

The following guide encompasses the Evolve System line.

The guide was compiled using information from our "raw" material suppliers and is relevant only to our standard offering finishes and textiles.

#### **FABRICS**

To extend the life of your upholstered panels, regularly dust the panel to prevent airborne particles from penetrating the fabric surface.

For light soiling, use a damp cloth and blot the spot with very slight pressure, taking care never to soak the fabric. Dry with a clean cloth by blotting - never rub fabric. More intense stains can be treated the same way, but with a mild detergent. Always test fabric first in an unseen area before using any cleaning method.

#### **PANEL FRAMES**

The panel frames are manufactured out of sturdy aluminum with a powder coated enamel paint finish. To clean the frames of the panels, and all hardware associated with the Evolve line, simply utilize a clean, damp cloth. For stubborn stains on the panel frames, you may consider adding a mild detergent.

#### **GLAZED PANELS**

Cleaning of the glazing in panels should only be done with a damp lint-free cloth. A mild detergent can be used if necessary. Do not use paper towels in combination with a window cleaner-this may cause scratches to the glazing.

#### WORKSURFACES

The worksurfaces are manufactured using primarily Nevamar Brand laminates as the exposed surface. To properly clean these areas, it is best to use a clean, damp cloth and circular motion to prevent streaks. For stubborn stains, you are able to add a mild detergent to the water. Be certain not to use an ammonia-based solution. It will react with the PVC, or wood edge trim, causing permanent damage to the contacted areas.

#### **ACCESSORIES**

The accessories sold with the Evolve product line can be simply cleaned with a clean, damp cloth. If they are really dirty, a mild, non-abrasive solution may be added. Wipe with a damp cloth after the solution, and finally, a dry clot

#### **LAMINATES – THERMALLY FUSED & HIGH PRESSURE**

IIIGII I IIEGGOIIE	
Absolute Acajou*	ACJ
Asian Night*	
Avant Cherry*	AW0
Avant Honey*	AWH
Black*	
Blizzard*	BZD
Brushed Cobalt*	BRC
Clear Maple*	CMB
Custom Grey	CGY
Dark Espresso*	DES
Designer White*	DW1
Fashionista	FAS
First Class	FCI
Noce Biondo	(NBL
Noce Grigio	(NGL
Noce Leggero	(NEL
Noce Medio	
Quartered Mahogany*	QTM
Sheer Beauty	SBY
Stone Dust	SD1
Storm Grey	SOG

Walnut Heights*	WHE
Winter Cherry*	
White Checolate*	WHC

Additional paint and laminates may be available. Contact Evolve Customer Support for details.

- \* Matching Wood Grain PVC edge available.
- \* PVC panel and connector trims are discontinued. Effective 12/2014
- \* 1 1/8" Worksurfaces are discontinued. Effective December 2014

#### **PVC EDGE TRIM**

Absolute Acajou	AAE
Asian Night	ASE
Avant Cherry	ACE
Avant Honey	AHE
Black	BLK
Blizzard	
Brushed Cobalt	BRC
Charcoal	CHR
Clear Maple	CME
Dark Espresso*	
Designer White	
Fashionista	FAS
First Class	FCL
Nevada	NEV
Quartered Mahogany*	ОТМ
Sheer Beauty	
Silver	
Taupe	TPE
Tungsten	
Walnut Heights	
Winter Cherry*	
White Chocolate*	

\* 1 7/16" HPW PVC Trim for Worksurfaces is not available in Dark Espresso (DES),

#### **WOOD VENEER WORKSURFACES\***

Almond Cherry	AMW
Amber Cherry	ACW
Biscotti	BTW
Cocoa Walnut	CAW
Coral	CRW
Dark Cherry	DCW
Dark Walnut	DWW
Espresso Walnut	EWW
Evening Oak	
Grey on Oak	
Hazlenut	
Java	JAW
Latte Walnut	LTW
Mahogany on Walnut	MHW
Milestone	
Natural Maple	
Natural Walnut	
Red Cherry	
Umber Walnut	
Vintage Cherry	
Walnut	
Warm Cherry	
White Maple	
with the inapid	44 IVI VV

All wood veneer worksurfaces are 1.38" thick.

\*Note: Wood veneer options for worksurfaces are available at an up charge and with an extended lead time. Contact Evolve Customer Support for details.

#### **STANDARD PAINT & FRAME COLORS**

(for application to trim, steel	
components, PVC, vertical and horiz	zontal
members)	
Black	.BLK
Blizzard (Textured)	.BZD
Charcoal	.CHR
Designer White	DWT
Fog	.FOG
Nevada	.NEV
Silver	SIL
Stone Dust (Textured)	SDT
Taupe	.TPE
Tungsten°	TUN

Additional paint and laminates may be available. Contact Evolve Customer Support for

°Tungsten paint is subject to 10% upcharge EXCEPT on Worksurfaces, PVC items, or when PVC trim components are ordered seperately.

#### PREMIUM PAINT & FRAME COLORS

Black Coffee*	DVC
Bone*	
Business Grey*	BGR
Claret*	CLT
Dark Chocolate*	
Desert Putty*	DPT
Grey*	GRY
lce*	ICE
lvory*	
Light Grey*	LGR
Metro*	MET
Mocha*	MCH
Moss*	MOS
Navy*	NVY
Oyster*	OYS
Sky*	SKY
Stone*	STN
Storm Grey	
Tahiti Sand*	TSA
Willow*	WII

\*Premium paint selections are available on the following components: Panels (top trim and frame), Hardware, End-of run/Post Kits, and Accessories at a 22% upcharge. Storage with no upcharge.

\*Please note all Double Wall Storage units must be ordered in a minimum quantity of 50 when ordering in a premium paint finish. Different model types can be combined to achieve the minimum quantity required. See pages 192-193 for affected models.

All special and premium paint match orders of 50 panels or less will incur a \$500 net setup fee. Panels, hardware, accessories and storage may be combined on orders to achieve minimum of 50 pieces or more and will not be subject to \$500 net set up fee. Add on orders will not have that charge for 90 days after the original order has shipped and must have the original PO# quoted otherwise they will not qualify for the program.

Global matte paint finishes are available on most Evolve Storage pieces without an up charge regardless of quantities.

All Mica and Metallic paint finishes will incur a minimum up charge of 10%.

All non-standard paint finishes must be approved by Evolve prior to placing an order.

ADA Overheads are not available in Evolve premium color paints. ADA Overheads are available in Evolve standard paint colors only.

Frames for all Open Panel models, all panel retainers, PVC components for panels and connectors are unavailable in premium or special/custom paint colors. They are available in standard Evolve paint colors only.

#### **PANEL FABRICS – GRADE 1**

<b>Anchorage -</b> 35% Post - consum Recycled Polyester and 65% Pre -consumer Recycled Polyester	
Birch	
Green Apple	AN41
Lapis	AN42
Straw	<b>AN43</b>
Wolf	<b>AN</b> 44
Goose	<b>AN45</b>
Angora	AN46
Cumin	AN47
Asteroid	AN48
Geranium	<b>AN</b> 49
Thistle	AN50
Graphite	AN51
Slate	AN52
Quarry Blue	AN53
Onyx	AN54
Pumpkin	AN55
Red Delicious	AN56
Sunshine	AN57
Waterfall	AN59
Vanilla	
Vanilla	
Cobalt	
Cloud	
01044	

Aurora - 100% Polyester, 80%	
minimum Post-Consumer Recycled	
Polyester	
Cloud	AU20
Seal	AU21
Fog	AU22
Pewter	AU23
Granite	AU24
Oat	AU25
Coconut	AU26
Latte	AU27
Lake	AU28
Frost	AU29

Chance - 63% Virgin Polyester, 37	
Post-Consumer Recycled Polyester	
Mist	CN51
Dill	CN52
Island	CN53
Plaza	CN54
Tranquil	CN55
Malt	CN56
Navajo	CN57
Prairie	
Cinder	CN59
Oasis	CN66
<b>Linea -</b> 100% Post Consumer Recy Polyester	/cled
Queue	LN41

Cord......LN42

 Twine
 LN43

 Thread
 LN44

 Contour
 LN45

 Silhouette
 LN46

 Cable
 LN47

 Route
 LN48

<b>Lisbon -</b> 80% Polvester. 20% Post	_
Consumer Recycled Polyester	
Gesso	LS11
Dusk	LS12
Grey	LS13
lvory	LS14
Henna	LS15
Nocturnal	LS16
Moss	LS17
Navy	LS18
Buff	LS19
Spa	LS20
Loopy - 100% Recycled Polyester	

 Oyster
 LP60

 Putty
 LP61

 Marble
 LP62

 Hazelnut
 LP63

Latte	<b>LP6</b> 4
Bay	LP65
Wild Rice	<b>LP66</b>
Harbor	<b>LP67</b>
Melody - 100% Recycled Polyes	ter
Spray	. ME40
Pond	. ME41
Sand Bar	. ME42
Silt	. ME43
Pebble	. ME44
Lake	. ME45
Gravel	. ME46
Roulder	MF47

Merge - 100% Polyester, 75%	
minimum Post-Consumer Recycl	ed
Polyester	
Fawn	MG20
Marshmallow	MG21
Driftwood	MG22
Dove	MG23
Graphite	MG24
Slate	MG25
Eucalyptus	MG26
Fire Engine	MG27
Mediterranean	MG28
Midnight	MG29

<b>Pinpoint -</b> 100% Post-Consumer Recycled Polyester	
Bliss	.PN11
Delight	.PN12
Dune	.PN13
Infusion	.PN14
Ebony	.PN15
Fresh	.PN16
Carrot	.PN17
Splash	.PN18
Vibe	.PN19
Gala	PN20

 Streak - 100% Recycled Polyester

 Beach
 SR81

 Shade
 SR86

 Stretch
 SR88

 Sprint
 SR89

 Roll
 SR91

 Dart
 SR92

 Zoom
 SR93

Spiasn	3K94
Whiz	SR95
Flash	SR96
Tek - 100% Recycled Polyester	
Finesse	TX60
Grain	TX61
Essence	TX62
Warp	TX64
Mesh	TX67
Form	TX69
Spice	TX71
Glacier	TX72
Spring	TX73
Harmony	
Smoke	

Pebble.....TX76

<b>Terrace -</b> 100% Post-Consumer	
Recycled Polyeste	
Lotus	TC60
Tigerlily	TC61
Shadow	TC62
Cobble	TC63
Cherry Blossom	TC64
Bluebell	TC65
Apple	TC66
Haze	TC67
Cerise	TC68
Twilight	TC69
Wintergreen	TC70
Ironwork	TC71
Flirt	TC73
Echo	TC74
Glacier	TC75

#### **PANEL FABRICS – GRADE 2**

#### Cyclone - 56% post-consumer recycled polyester and 44% polyester. Stove Pipe ...... IM37 Stainless.....IM40 Polished Pewter ..... IM41 Welded Steel ..... IM43 Etched Bronze.....IM44 Fired Titanium.....IM46 Chrome......IM49 Dark Annealed.....IM50 Karat.....IM54 Red Metal.....IM55 Oxidized Bronze......IM56 Bright Ray..... IM57 Bismuth Crystal ..... IM58 Gallium Blue......IM59

#### Dashing -100% Post-Consumer Recycled Polyester Bespoke Tan ...... DS26

Dapper Grey ...... **DS27** 

#### Quadrille - 52.5% Polyester / 47.5% Recycled Polyester \*Maximum panel width is 48' Regalia ......QU34 Zest......QU36 Fiesta.....QU40 Carnival ......QU41

Cabarets......**QU46** 

#### **PET PANEL FABRICS**

Amethyst	GPN
Apricot	.APR
Black	BLK
Blue Smoke	BSK
Brick	BRI
Carnation	CNN
Denim	DEN
Emerald	<b>EMD</b>
Graphite	GPH
Harvest	HVT
Lapis	. LAP
Mist	MTS
Navy	NVY
Pewter	<b>PWT</b>
Ruby	RBY
Shamrock	SHR
Sunflower	SFR
White	WHT

### **TEXTILES & FINISHES**

GRADE 1	
Dobby - 96% Recycled Po	lyester / 4%
Virgin Polyester	
Snowcap	DB30
Bonsai	DB31
Cloud	DB32
Sand	DB33
Pewter	
Sante Fe	
Corfu	
Medium Taupe	
Charcoal	
Berry	
Royal	
Titanium	
Black	
Diack	
Fusion - 90% Virgin Polye	ester/ 10%
Post-Consumer Recycled P	
Tangerine	
Fresh	
Moss	
Tomato	
Aqua Sandstone	
Granite Poppy	
Cadet	
Oasis	
Graphite	
Viola	
Cobalt	
Flax	
Carbon	FU85
Illusion - 100% Virgin Po	
Cappuccino	
Paprika	
Tropic	
Wicker	II04
Hemp	
Cayenne	II06
Maui	1107
Dusk	1108
Smoke	1109
Currant	
Fiji	
Ozone	
Ebony	

<b>Jenny -</b> 100% Polyester	
Midnite	
Ebony	
Slate	
Vermilion	
Admiral	. JN08
Charcoal	. JN11
Silver Lining	. JN25
Oatmeal	. JN26
Sunflower	. JN27
Cascade	. JN28
Harvest	. JN29
Mellon	. JN30
Berry	
Green Grass	. JN32
Roast	. JN33
Quilt - 100% Polyester	
Black	QL10
Charcoal Grey	QL11
Navy	QL14
Wine	QL16
Silver	QL19
Feather	QL20
Dune	QL21
Meadow	QL22
Cadet	QL23
Geranium	QL24
Daisy	
Quest	QL26
Punch	
Tangerine	QL28
Cocoa	QL29
Terrace - 100% Post-Consumer	
Recycled Polyester	
Lotus	TC60
Tigerlily	
Shadow	TC62
Cobble	TC63
Cherry Blossom	TC64
Bluebell	
Apple	TC66
Haze	
Cerise	
Twilight	
Wintergreen	
Ironwork	
Pine Cone	
Flirt	
Frho	

Trak - 100% Recycled Po Taupe	.,
Mustard	
Latte	
Cement	1
Silver	
Copper	1
Teal	
Apple	
Steel	
Merlot	
Midnight Sky	
Mocha	
Carbon	
Urban - 62% Recycled Po	olvester / 3
Polyester	•
Red Rose	l
Ocean Blue	l
Blue Bayou	
Green Grass	<u></u>
Sandcastle	L
Beach Day	<u></u>
Boardwalk	
Earth	<u>.</u>
Brown Ridge	L
White Sand	
Granite Rock Gravel Road	
Black Coal	
DIGCK GUGI	
Waterfall - 60% Virgin F	olyester /
Post - Consumer Recycled	l Polyester M
Tryst	
Splash	<b>W</b>
Victoria	<b>V</b>
Imagine	Ν
Sky	Ν
Rainforest	<b>V</b>
Rumble	<b>V</b>
Prism	<b>W</b>
Tranquility	<b>V</b>
Grand	<b>W</b>
Rushing	<b>W</b>
Majestic	<b>W</b>
Pacific	W

# Post - Consumer Recycled Polyester Mint......**WV02** Mykonos......**WV05** Mesa ......**WV07** Plasma......WV08

#### **GRADE 2 (FABRIC)**

	-	100%	Post-Consu	ıme
olyester				
Almond			II	W70
Cork			II	<b>VI7</b> 1
Sand			II	<b>V</b> 172
Currie			II	<b>M7</b> 3
Candy Appl	e		II	<b>V</b> 174
			II	
lavy			II	<b>V17</b> 6
Green Tea			II	<b>V</b> 177
Celery			II	<b>V178</b>
)regano			II	<b>V17</b> 9
Valnut			II	V180
aprika			II	<b>V1</b> 81
araphite			II	V182
Slate			II	V183
inorino				1/10/

## **TEXTILES & FINISHES**

#### **GRADE 2 (VINYL)**

For availability of chair series in Vinyl, please contact a Global Sales Representative.

## Allante FRee - 100% Vinyl Face /

100% Polyester Backing	,
Illusion	A01F
Bright White	A02F
White Crush	
lvory	A04F
lce	
Bleached Sand	A06F
Taupe Fawn	
Warm Smoke	
Autumn Rain	A09F
Cookie	A10F
Sierra Brick	A11F
Gibraltar	
Chateau Grey	A13F
Golden Green	A14F
Oasis Green	A15F
Ink Black	A16F
Purple impulse	A17F
Italian Rose	A18F
Mountain Sky	A19F
Old Navy	A20F
Galaxy	A21F
Red Truffle	A22F
Chocolate Sundae	A23F
Province Blue	A24F
Eclipse	A25F

#### **GRADE 3 (RECYCLED)**

<b>Couture -</b> 100% Post-Consumer	
Polyester	
Mocha	
Sapphire	CE74
Neptune	CE75
Lake	CE76
Willow	
Sassy	CE78
Persimmon	CE80
Carbon	CE81
Sterling	CE82

## PANEL C.O.M REQUEST FOR APPLICATION TEST

#### SEND COMPLETED FORM AND FABRIC TO:

Evolve Furniture Group 555 Petrolia Road, Unit 2 Toronto, Ontario M3J2X8 Attn: Nahum Schneider

Requested By:'		
Phone #:		Fax #:
riiolie #.		Γdλ #.
Project Name		Dealer/Specifier
Dealer Contact:		Evolve CSR:
Phone #:		Fax #:
FABRIC INFORMATION Fabric Manufacturer:		
Color Name:		Color #:
Pattern Name:		Pattern #:
Content:		
Weight:		Width:
Repeat Horizontal:		Repeat Vertical:
Other Comments:		
REQUEST FOR APPLICATION TE	ST (THIS REQUIRES 1 YARDS OF FABR	IC)
Evolve Panel	Evolve Tackboard	OH Doors
Total Number of yards for testing: _		
Please Note:  Evolve is not responsible for the duty	ty and brokerage fees for C.O.M. Fabric to	clear customs. These charges will be billed to the dealer on a separate invoice.

#### SEND COMPLETED FORM TO:

**EVOLVE Furniture Group** 555 Petrolia Road, Unit 2 Toronto, Ontario M3J2X8 Attn: Nahum Schneider

SUPPLIER	REMARKS:	
	HEMAIKS.	
PATTERN		
WIDTH		
CONTENT		
LIGHT FASTNESS	REMARKS:	
FLAMMABILITY		
TUNNER TEST		
CUT PRICE	REMARKS:	
1 - 3 ROLLS		
4 ROLLS		
	DESCRIPTION OF THE PROPERTY OF	LEACK HARD VILARD
DIRECTIONAL	REMARKS:	EASY HARD X-HARD
PANELS CORNERS	REMARKS:	EASY HAKU X-HAKU
	REMARKS:	EASY HARD X-HARD
PANELS CORNERS	REMARKS:	EASY HAKU X-HAKU
PANELS CORNERS  RACEWAY COVER  RACEWAY CORNERS	REMARKS:	EASY HAKU X-HAKU
PANELS CORNERS RACEWAY COVER	REMARKS:	EASY HAKU X-HAKU
PANELS CORNERS  RACEWAY COVER  RACEWAY CORNERS	REMARKS:	EASY HARD X-HARD
PANELS CORNERS  RACEWAY COVER  RACEWAY CORNERS	NOT APPROVED	CONDITIONAL APPROVAL
PANELS CORNERS RACEWAY COVER RACEWAY CORNERS STRETCH		
PANELS CORNERS RACEWAY COVER RACEWAY CORNERS STRETCH		
PANELS CORNERS RACEWAY COVER RACEWAY CORNERS STRETCH  APPROVED		
PANELS CORNERS RACEWAY COVER RACEWAY CORNERS STRETCH  APPROVED		
PANELS CORNERS RACEWAY COVER RACEWAY CORNERS STRETCH  APPROVED		
PANELS CORNERS RACEWAY COVER RACEWAY CORNERS STRETCH  APPROVED   REMARKS:		CONDITIONAL APPROVAL
PANELS CORNERS RACEWAY COVER RACEWAY CORNERS STRETCH  APPROVED   REMARKS:	NOT APPROVED  pproval does not account for the durability of the fabric at	CONDITIONAL APPROVAL   the time of, and after installation of the product

## C.O.M AUTHORIZATION FORM FOR EVOLVE PEDESTAL AND LATERAL CUSHIONS

#### **CUSTOMER INFORMATION**

To be completed by the dealer/design firm. Use one form per textile. Incomplete information may delay or prevent approval.

A+D/Dealer/Company Name:	Contact:	Date:
Billing Address:	Phone:	
City: State: Zip:	Fax:	
End-User/Project Name:	End-User/Project Registered?	YES NO If YES, The Evolve Quote#:
TEXTILE APPLICATION INFORMATION		
MODEL NUMBER	QUANTITY	SPECIAL INSTRUCTIONS
Textile Name (Series/Style #):		
Textile Color Name and Description:		
Country of Origin:		
Mill or Manufacturer's Name:		
Textile Content (% Cotton, % Poly, % Wool, etc.):		
Textile Width: Pattern Re	epeat: VERTICAL HORIZONTAL	Rail Roaded? YES NO
TEXTILE DIRECTION	NEW TEXTILE	PREVIOUSLY APPROVED TEXTILE
	Attached textile sample (Minimum 5"x 5" Max 12"x 12") In correct DIRECTION and SIDE.	Fax completed form to: 856.596.5684
	MAIL FORM AND TEXTILE SAMPLE ONLY TO: GLOBAL - COM Department 17 West Stow Road Marlton, NJ 08053   856.596.3390	
	Please contact your local EVOLVE CustomeCare representative for status of all COM requests. When textile is approved and an authorization number issued, a set of shipping instructions will be faxed or e-mailed to you.	
	Approved textiles are to be shipped to the address that will be included with instructions. Do not ship textiles to the address on this form. Dealer is responsible for the shipping expenses. Brokerage fees will be paid for by Global. However, duties imposed by North American Governments related to textile materials, content and Country of Origin, additional fees may apply and will be billed separately.	
•	Please Note: C.O.M Textiles may not be shipped without shipping documents. GLOBAL is not responsible for any material shipped without the authorization number.	
STAPLE FABRIC TO THIS FORM IN THE DIRECTION IN WHICH THE FABRIC IS TO BE UPHOLSTERED WITH THE LEFT SIDE OF THIS PAGE BEING THE SAME LEFT AS THE CUSHION.	Please be advised that Global has phased out the use of textiles that contain certain Phthalates, including but not limited to: DEHP ( di (2-ethylhexyl) phthalate), DBP (di-n-butyl phthalate), BBP (butyl benzyl phthalate) and DINP (di-isononyl phthalate) (collectively the "Listed Chemiclas"). The Listed Chemicals are used in certain types of vinyls. Global cannot accept orders for textiles that contain the Listed Chemicals, if such orders are to be shipped to the U.S.A. or are intended for customer in the U.S.A. If you are not sure if the C.O.M you have selected contains the Listed Chemicals, please contact the manufacturer or supplier of the fabric to verify.	
EVOLVE AUTHORIZATION FORM (TO BE COMPLETED BY CUSTOMERCARE REP.)		
CAN#: TEXTILE YARDAGE (REQUIRED FOR THE ORDER): GU CODE		GU CODE:
SIGNATURE:	PRINT NAME:	DATE:

**TOP** 

## **STAPLE** MINIMUM 6" X 6" **FABRIC SAMPLE HERE** IN THE DIRECTION IT IS TO BE **APPLIED TO THE PRODUCT**

**BOTTOM**