textiles and finishes

Care and Cleaning

The following guide encompasses the Power Beam System line.

The guide was compiled using information from our "raw" material suppliers and is relevant only to our standard offering finishes and textiles.

FABRICS

To extend the life of your upholstered panels, regularly dust the panel to prevent airborne particles from penetrating the fabric surface.

For light soiling, use a damp cloth and blot the spot with very slight pressure, taking care never to soak the fabric. Dry with a clean cloth by blotting - never rub fabric. More intense stains can be treated the same way, but with a mild detergent. Always test fabric first in an unseen area before using any cleaning method.

PANEL FRAMES

The panel frames are manufactured out of sturdy aluminum with a powder coated enamel paint finish. To clean the frames of the panels, and all hardware associated with the Evolve line, simply utilize a clean, damp cloth. For stubborn stains on the panel frames, you may consider adding a mild detergent.

GLAZED PANELS

Cleaning of the glazing in panels should only be done with a damp lint-free cloth. A mild detergent can be used if necessary. Do not use paper towels in combination with a window cleaner-this may cause scratches to the glazing.

WORKSURFACES

The worksurfaces are manufactured using primarily Nevamar Brand laminates as the exposed surface. To properly clean these areas, it is best to use a clean, damp cloth and circular motion to prevent streaks. For stubborn stains, you are able to add a mild detergent to the water. Be certain not to use an ammonia-based solution. It will react with the PVC, or wood edge trim, causing permanent damage to the contacted areas.

ACCESSORIES

The accessories sold with the Evolve product line can be simply cleaned with a clean, damp cloth. If they are really dirty, a mild, non-abrasive solution may be added. Wipe with a damp cloth after the solution, and finally, a dry cloth.

LAMINATES – THERMALLY FUSED & HIGH PRESSURE

ACJ
ASN
AWC
AWH
BLK
BZD
BRC
CMB
CGY
DES
DWT
FAS
FCL
(NBL)
(NGL)
(NEL)
(NML)
QTM
SBY
SDT
SOG
WHE
WCR
WHC

Additional paint and laminates may be available. Contact Evolve Customer Support for details

- * Matching Wood Grain PVC edge available.
- * PVC panel and connector trims are discontinued. Effective 12/2014
- * 1 1/8" Worksurfaces are discontinued. Effective December 2014

PVC EDGE TRIM

Absolute Acajou	AAE
Asian Night	ASE
Avant Cherry	
Avant Honey	
Black	BLK
Blizzard	BZD
Brushed Cobalt	BRC
Charcoal	
Clear Maple	CME
Dark Espresso*	
Designer White	DWE
Fashionista	
First Class	
Nevada	NEV
Quartered Mahogany*	
Sheer Beauty	
Silver	
Taupe	
Tungsten	
Walnut Heights	WHE
Winter Cherry*	
White Chocolate*	

* 17/16" HPW PVC Trim for Worksurfaces is not available in Dark Espresso (DES).

WOOD VENEER WORKSURFACES*

Almond Cherry	AMW
Amber Cherry	ACW
Biscotti	BTW
Cocoa Walnut	CAW
Coral	CRW
Dark Cherry	
Dark Walnut	
Espresso Walnut	
Evening Oak	
Grey on Oak	
Hazlenut	
Java	
Latte Walnut	
Mahogany on Walnut	
Milestone	
Natural Maple	
Natural Walnut	
Red Cherry	
Umber Walnut	
Vintage Cherry	VNW
Walnut	WLW
Warm Cherry	WCW
White Maple	WMW

All wood veneer worksurfaces are 1.38" thick.

*Note: Wood veneer options for worksurfaces are available at an up charge and with an extended lead time. Contact Evolve Customer Support for details.

STANDARD PAINT & FRAME COLORS

(for application to trim, steel	
components, PVC, vertical and hor	izontal
members)	
Black	BLK
Blizzard (Textured)	BZD
Charcoal	CHR
Designer White	. DWT
Fog	FOG
Nevada	NEV
Silver	SIL
Stone Dust (Textured)	SDT
Taupe	
Tungsten°	

Additional paint and laminates may be available. Contact Evolve Customer Support for details.

°Tungsten paint is subject to 10% upcharge EXCEPT on Worksurfaces, PVC items, or when PVC trim components are ordered separately.

PREMIUM PAINT & FRAME COLORS

Black Coffee*	BKC
Bone*	BNE
Business Grey*	BGR
Claret*	CLT
Dark Chocolate*	DCH
Desert Putty*	DPT
Grey*	
lce*	ICE
lvory*	IVR
Light Grey*	LGR
Metro*	MET
Mocha*	MCH
Moss*	MOS
Navy*	NVY
Oyster*	OYS.
Sky*	SKY
Stone*	.STN
Storm Grey	.SGR
Tahiti Sand*	TSA
Willow*	WIL

*Premium paint selections are available on the following components: Panels (top trim and frame), Hardware, End-of run/Post Kits, and Accessories at a 22% upcharge. Storage with no upcharge.

*Please note all Double Wall Storage units must be ordered in a minimum quantity of 50 when ordering in a premium paint finish. Different model types can be combined to achieve the minimum quantity required. See pages 192-193 for affected models.

All special and premium paint match orders of 50 panels or less will incur a \$500 net setup fee. Panels, hardware, accessories and storage may be combined on orders to achieve minimum of 50 pieces or more and will not be subject to \$500 net set up fee. Add on orders will not have that charge for 90 days after the original order has shipped and must have the original PO# quoted otherwise they will not qualify for the program.

Global matte paint finishes are available on most Evolve Storage pieces without an up charge regardless of quantities.

All Mica and Metallic paint finishes will incur a minimum up charge of 10%.

All non-standard paint finishes must be approved by Evolve prior to placing an order.

ADA Overheads are not available in Evolve premium color paints. ADA Overheads are available in Evolve standard paint colors only.

Frames for all Open Panel models, all panel retainers, PVC components for panels and connectors are unavailable in premium or special/custom paint colors. They are available in standard Evolve paint colors only.

PANEL FABRICS – GRADE 1

Anchorage - 35% Post - consum Recycled Polyester and 65% Pre -consumer Recycled Polyester	ier
Birch	AN40
Green Apple	AN41
Lapis	AN42
Straw	AN43
Wolf	AN44
Goose	AN45
Angora	AN46
Cumin	AN47
Asteriod	AN48
Geranium	AN49
Thistle	AN50
Graphite	AN51
Slate	AN52
Quarry Blue	AN53
Onyx	AN54
Pumpkin	AN55
Red Delicious	AN56
Sunshine	AN57
Waterfall	AN59
Vanilla	AN61
Cobalt	AN62
Cloud	AN64

Aurora - 100% Polyester, 80% minimum Post-Consumer Recycled	
Polyester Cloud	AU20
Seal	
Fog	AU22
Pewter	AU23
Granite	AU24
Oat	AU25
Coconut	AU26
Latte	AU27
Lake	AU28

Frost......AU29

Chance - 63% Virgin Polyester, 37%
Post-Consumer Recycled Polyester
MistCN51
DillCN52
Island CN53
Plaza CN54
TranquilCN55
Malt CN56
Navajo CN57
Prairie CN58
Cinder CN59
Oasis
Linea - 100% Post Consumer Recycled

Linea - 100% Post Consumer Recy	ycled
Polyester	
Queue	LN41
Cord	LN42
Twine	LN43
Thread	LN44
Contour	LN45
Silhouette	LN46
Cable	LN47
Route	LN48

Lisbon - 80% Polyester, 20% Post Consumer Recycled Polyester	-
GessoGesso	LS11
Dusk	LS12
Grey	LS13
lvory	
Henna	LS1
Nocturnal	LS16
Moss	LS17
Navy	LS18
Buff	LA19
Spa	LS20

Loopy - 100% Recycled Polyester	
Oyster	LP60
Putty	. LP61
Marble	LP62
Hazelnut	LP63
Latte	.LP64
Вау	LP6
Wild Rice	LP66
Harbor	LP67

Melody - 100% Recycled Polyest	er
Spray	ME40
Pond	ME41
Sand Bar	ME42
Silt	ME43
Pebble	ME44
Lake	ME45
Gravel	ME46
Boulder	ME47

Merge - 100% Polyester, 75%	
minimum Post-Consumer Recycl	ed
Polyester	
Fawn	MG20
Marshmallow	MG21
Driftwood	MG22
Dove	MG23
Graphite	MG24
Slate	MG25
Eucalyptus	MG26
Fire Engine	MG27
Mediterranean	MG28
Midnight	MG29

Pinpoint - 100% Post-Consumer	
Recycled Polyester	
Bliss	. PN11
Delight	. PN12
Dune	. PN13
Infusion	
Ebony	. PN15
Fresh	. PN16
Carrot	. PN17
Splash	
Vibe	. PN19
Gala	. PN20

Stretch	
Sprint	. SR89
Roll	. SR91
Dart	. SR92
Zoom	. SR93
Splash	. SR94
Whiz	. SR95
Flash	. SR96
Tek - 100% Recycled Polyester Finesse	TX60
Grain	TX61
Essence	TX62

 Warp.
 TX64

 Mesh
 TX67

 Form.
 TX69

 Spice.
 TX71

 Glacier
 TX72

 Spring
 TX73

 Harmony
 TX74

 Smoke
 TX75

 Pebble
 TX76

Terrace - 100% Post-Consumer	
Recycled Polyester	
Lotus	TC60
Tigerlily	TC61
Shadow	TC62
Cobble	TC63
Cherry Blossom	TC64
Bluebell	TC65
Apple	TC66
Haze	TC67
Cerise	TC68
Twilight	TC69
Wintergreen	TC70
Ironwork	TC71
Flirt	TC73
Echo	TC74
Glacier	TC75

PANEL FABRICS- GRADE 2

Cyclone - 56% post-consumer recycled polyester and 44% polyester. Stove Pipe **IM37** Stainless.....IM40 Polished Pewter IM41 Welded Steel IM43 Etched Bronze.....IM44 Fired Titanium.....IM46 Chrome IM49 Dark Annealed.....IM50 Karat......IM54 Red Metal.....IM55 Oxidized Bronze.....IM56 Bright Ray..... **IM57** Bismuth Crystal IM58 Gallium Blue......IM59

Dashing -100% Post-Consumer

Recycled Polyester	
Classic Silver	DS21
Refined Marble	DS22
Antique Sage	DS23
Polished Slate	DS24
Genteel Beige	DS25
Bespoke Tan	DS26
Dapper Grey	DS27

Quadrille 52.5% Polyester / 47.5% Recycled Polyester *Maximum panel width is 48'

Maximum paner width is 40	
Escapade	QU30
Shenanigan	QU31
Revelry	QU32
Spring	QU33
Regalia	QU34
Soiree	QU35
Zest	QU36
Gambol	QU37
Leisure	QU38
Fair	QU39
Fiesta	QU40
Carnival	QU41
Spree	QU42
Opus	QU43
Jubilee	QU44
Masquerade	QU45
Cabarets	QU46

PANEL FABRICS

Amethyst	AMT
Apricot	
Black	BLK
Blue Smoke	BSK
Brick	BRI
Carnation	CNN
Denim	DEN
Emerald	EMD
Graphite	GPH
Harvest	HVT
Lapis	
Mist	
Navy	NVY
Pewter	
Ruby	RBY
Shamrock	
Sunflower	SFR
White	WHT

GRADE 1

Dobby - 96% Recycled Poly	
	ester / 4/
Virgin Polyester	
Snowcap	
Bonsai	DI
Cloud	DE
Sand	DE
Pewter	DE
Sante Fe	DI
Corfu	DI
Medium Taupe	DE
Charcoal	DE
Berry	DE
Royal	DI
Titanium	DI
Black	DI
Didok	
Fusion - 90% Virgin Polyes	ter/ 10%
Post-Consumer Recycled Pol	
Tangerine	Fl
Fresh	Fl
Moss	Fl
TomatoF	FI
Aqua	FI
Sandstone	FI
Granite	FI
Рорру	FI
Cadet	FI
Oasis	
Graphite	FC
Viola	F
Cobalt	F
Flax	FC
Carbon	
oarbon	
Illusion - 100% Virgin Poly	ester
Cappuccino	
CappuccinoPaprika	l
Cappuccino Paprika Tropic	
CappuccinoPaprikaTropicWicker	
Cappuccino	
Illusion - 100% Virgin Poly Cappuccino	
Cappuccino	
Cappuccino	
Cappuccino	
Cappuccino	
Cappuccino	
Cappuccino	
Cappuccino	
Cappuccino	
Cappuccino	JP J
Cappuccino	JP J
Cappuccino	JP J
Cappuccino	JP J
Cappuccino	JP J

Quilt - 100% Polyester	
Black	.QL10
Charcoal Grey	
Navy	
Wine	QL16
Silver	QL19
Feather	
Dune	
Meadow	
Cadet	
Geranium	
Daisy	
Quest	
Punch	
Tangerine Cocoa	
Cocoa	ULZJ
Terrace - 100% Post-Consumer Recycled Polyester	TOCO
Lotus Tigerlily	
Shadow	
Cobble	
Cherry Blossom	
Bluebell	
Apple	
Haze	
Cerise	
Twilight	
Wintergreen	
Ironwork	
Pine Cone	TC72
Flirt	
Echo	TC74
Trak - 100% Recycled Polyester	
Taupe	TK40
Mustard	
Latte	TK42
Cement	
Silver	
Copper	TK45

Midnight Sky	TK51
Urban - 62% Recycled Polyester /	32%
Polyester	
Red Rose	UR10
Ocean Blue	UR11
Blue Bayou	UR12
Green Grass	UR13
Sandcastle	UR14
Beach Day	UR15
Boardwalk	UR16
Earth	UR17
Brown Ridge	UR18
White Sand	UR19
Granite Rock	UR20
Gravel Road	UR21
Black Coal	UR22

Waterfall - 60% Virgin Po	lyester /40%
Post - Consumer Recycled I	Polyester
Trance	WA40
Tryst	WA41
Splash	WA42
Victoria	WA43
Imagine	WA44
Sky	
Rainforest	
Rumble	WA47
Prism	WA48
Tranquility	WA49
Grand	
Rushing	WA51
Majestic	WA52
Pacific	
Dance	

Waterfall - 60% Virgin Polyester	
Post - Consumer Recycled Polyes	
Lime	.WV01
Mint	.WV02
Stone	.WV03
Flame	.WV04
Mykonos	.WV05
Savannah	
Mesa	.WV07
Plasma	WV08
Cancun	WV09
Quartz	WV10
Moonrock	
Rubine	WV12
Corfu	
Bluejay	
2.00,07	

GRADE 2 (FABRIC)

Imprint - Polyester	100%	Post-Consumer
		IM70
		IM71
		IM72
Currie		IM73
Candy Apple		IM74
Ocean		IM75
Navy		IM76
		IM77
Celery		IM78
Oregano		IM79
Walnut		IM80
Paprika		IM81
Graphite		IM82
Slate		IM83
Licorice		IM84

TEXTILES & FINISHES

GRADE 2 (VINYL)

For availability of chair series in Vinyl, please contact a Global Sales Representative.

Allante FRee - 100% Vinyl Face /

100% Polyester Backing	
Illusion	A01F
Bright White	A02F
White Crush	
Ivory	A04F
lce	
Bleached Sand	A06F
Taupe Fawn	A07F
Warm Smoke	
Autumn Rain	A09F
Cookie	A10F
Sierra Brick	A11F
Gibraltar	
Chateau Grey	A13F
Golden Green	A14F
Oasis Green	A15F
Ink Black	A16F
Purple impulse	A17F
Italian Rose	A18F
Mountain Sky	A19F
Old Navy	A20F
Galaxy	A21F
Red Truffle	
Chocolate Sundae	A23F
Province Blue	A24F
Eclipse	A25F

GRADE 3 (RECYCLED)

Couture - 100% Post-Consumer	
Polyester	
Mocha	CE71
Sapphire	CE74
Neptune	CE75
Lake	CE76
Willow	CE77
Sassy	CE78
Persimmon	CE80
Carbon	CE81
Sterling	CE82

PANEL C.O.M REQUEST FOR APPLICATION TEST

SEND COMPLETED FORM AND FABRIC TO:

Evolve Furniture Group 555 rolia Road Toronto, Ontario M3J2X8 Attn: Nahum Schneider

Requested By:		
DI #		
Phone #:		Fax #:
Product Name		Dealer/Specifier
Dealer Contact:		Evolve CSR:
Phone #:		Fax #:
FABRIC INFORMATION Fabric Manufacturer:		
Color Name:		Color #:
Pattern Name:		Pattern #:
Content:		
Weight:		Width:
Repeat Horizontal:		Repeat Vertical:
Other Comments:		
REQUEST FOR APPLICATION TES	T (THIS REQUIRES 2 YARDS OF FABR	IC)
Evolve Panel	Evolve Tackboard	OH Doors
Total Number of yards for testing:		
Please Note:	and brokerage fees for C O M. Fabric to	clear customs. These charges will be billed to the dealer on a separate invoice.

SEND COMPLETED FORM TO:

EVOLVE Furniture Group 555 rolia Road Toronto, Ontario M3J2X8 Attn: Nahum Schneider

SUPPLIER	REMARKS:			
PATTERN				
WIDTH				
CONTENT				
LIGHT FASTNESS	REMARKS:			
FLAMMABILITY				
TUNNER TEST				
TOWNER TEST				
CUT PRICE	REMARKS:			
1 - 3 ROLLS				
4 ROLLS				
DIRECTIONAL	REMARKS:	EASY HARD X-HARD		
PANELS CORNERS				
RACEWAY COVER				
RACEWAY CORNERS				
STRETCH				
APPROVED	NOT APPROVED	CONDITIONAL APPROVAL		
REMARKS:				
* This fabric is approved for upholster-ability only. The approval does not account for the durability of the fabric at the time of, and after installation of the product				
alou a Tupe				
SIGNATURE:	PRINT NAME:	DATE:		

C.O.M AUTHORIZATION FORM FOR EVOLVE PEDESTAL AND LATERAL CUSHIONS

CUSTOMER INFORMATION

To be completed by the dealer/design firm. Use one form per textile. Incomplete information may delay or prevent approval.

A+D/Dealer/Company Name:	Contact:	Date:			
Billing Address:	Phone:				
City: State: Zip:	Fax:				
End-User/Project Name:	End-User/Project Registered?	YES NO If YES, The Evolve Quote#:			
TEXTI	LE APPLICATION INFORMATION				
MODEL NUMBER	QUANTITY	SPECIAL INSTRUCTIONS			
Textile Name (Series/Style #):					
Textile Color Name and Description:					
Country of Origin:					
Mill or Manufacturer's Name:					
Textile Content (% Cotton, % Poly, % Wool, etc.):					
Textile Width: Pattern Re	epeat: VERTICAL HORIZONTAL	Rail Roaded? YES NO			
TEXTILE DIRECTION	NEW TEXTILE	PREVIOUSLY APPROVED TEXTILE			
	Attached textile sample (Minimum 5"x 5" Max 12"x 12") In correct DIRECTION and SIDE.	Fax completed form to: 856.596.5684			
	MAIL FORM AND TEXTILE SAMPLE ONLY TO: GLOBAL - COM Department 17 West Stow Road Marlton, NJ 08053 856.596.3390				
	Please contact your local EVOLVE CustomeCare representative for status of all COM requests. When textile is approved and an authorization number issued, a set of shipping instructions will be faxed or e-mailed to you.				
	Approved textiles are to be shipped to the address that will be included with instructions. Do not ship textiles to the address on this form. Dealer is responsible for the shipping expenses. Brokerage fees will be paid for by Global. However, duties imposed by North American Governments related to textile materials, content and Country of Origin, additional fees may apply and will be billed separately.				
•	Please Note: C.O.M Textiles may not be shipped without shipping documents. GLOBAL is not responsible for any material shipped without the authorization number.				
STAPLE FABRIC TO THIS FORM IN THE DIRECTION IN WHICH THE FABRIC IS TO BE UPHOLSTERED WITH THE LEFT SIDE OF THIS PAGE BEING THE SAME LEFT AS THE CUSHION.	IN WHICH THE FABRIC IS TO BE UPHOLSTERED WITH THE LEFT SIDE OF THIS PAGE BEING THE WITH THE LEFT SIDE OF THIS PAGE BEING THE (butyl benzyl phthalate) and DINP (di-isononyl phthalate) (collectively the "Listed Chemicals"). The Listed Chemicals are used in certain types of vinyles. Global cannot accept orders for textiles that contain the Listed Chemicals. if such orders are to be shipped to the U.S.A. or are intended.				
EVOLVE AUTHORIZATION FORM (TO BE COMPLETED BY CUSTOMERCARE REP.)					
CAN#: TEXTILE	YARDAGE (REQUIRED FOR THE ORDER):	GU CODE:			
SIGNATURE:	PRINT NAME:	DATE:			

TOP

STAPLE MINIMUM 6" X 6" **FABRIC SAMPLE HERE** IN THE DIRECTION IT IS TO BE **APPLIED TO THE PRODUCT**

BOTTOM